: AFT GUIDE PLATE

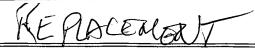
D3589 PROTO

: D358919

VR0004

· PROTO

: 6/9/2008



Process Sheet

Drawing Name

Part Number

Material **Due Date**

Drawing Number

Project Number

Drawing Revision

Thursday, 6/5/2008 1:01:41 PM

User:

Customer

David Duval

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number** : 13356

: 05015

P.O. Number

This Issue

Prsht Rev.

Written By

Comment

Previous Run

: 6/5/2008

: NC

First Issue

: 6/2/2008

: R & D SM/MED FAB

S.O. No. :

: Est Rev:A

08-05-30

Additional Product

Checked & Approved By

new issue DD verified by:ec

1 Um:

Each

08.06.05

Qty:

FOR ENGINEERING USE ONLY

Job Number:

Seq. #:



Description:

1.0

(16ga)

4130 Sheet :063 -

304 sheet .063

Comment: Qty.: 0.0149 sf(s)/Unit Total:

0.0149 sf(s) 4130 Sheet .063 304 Sheet .063

WATER JET 2.0

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3589

Dwg Rev: Dest6

Prog Rev: DROTO

H3 8-6-6

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



1B8-6-6

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

SECOND CHECK

ENG!NEERING

<u>APPROVAL</u>



Comment: SECOND CHECK

PACKAGING 1 5.0

PACKAGING RESOURCE #1

FOR ENGINEERING USE CALLY

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ENGINEERING APPROVAL

08-06-00

R0.50 1.250 R0.25 12° 20° 0.95 0.63 0.500 0.505 R0.13 2 PL -- 1.025 0.063 - 2.050 REF D3589-19F AFT GUIDE PLATE FLAT PATTERN 0.18 R4.00 2.00 D3589-19 AFT GUIDE PLATE
MAKE FROM D3589-19F DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D3589 MFG. APPR. SHEET 8 OF 8 TITLE APPROVED SCALE LATCH ASSEMBLY DE APPR. COPY RIGHT © 2008 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS

NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT

WRITTEN PERMISSION FROM DART AEROSPACE LTD. DATE 08.05.29

В

D

С

-DART-AEROSPACE LTD	Work Order: 05615
Description: AFT GUIDE SLATE	Part Number: D3589-19
Inspection Dwg: D3(89-ARev: DROTO	Page 1 of 1

	FIR	ST	ARTICLE IN	SPECTION	ON CH	ECKLIST							
		X	First Artic	:le	Prof	otype							
Drawing Dimension	Tolerance		Actual Dimension	Accept	Reject	Method of Inspection	Co	mments					
026,1	070. 4.		1.251	×									
.505	4010		,507	8									
2.050	4010		2.046	*			.,						
.95	4/2 .030		1957	*									
. હ્યું	4/ 030		164	*									
.063	700		,058	×									
				ļ									
							····						
								<u> </u>					
· · · · · · · · · · · · · · · · · · ·													
						-							
													
· · · · · · · · · · · · · · · · · · ·													
Measured by:	HB	A	udited by:			Prototype Approval:							
Date:	8-6-6		Date:	A-06-06			ate:	080609					
Rev Date	Change					Pay	rised by						

	Date:	8-6-6 Date: 03-06-2	Date: (80609
Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	

Comments C.J 220 Level Quantity m (NO Juewdius II) jevieoej Yes Yes Yes peumau Quanity Release Note Attached: Waybill Attached: Shipment Complete: QC6 Inspection Batch No: Dart P/O Quantity Received Work Order Ç. SEST Quantity Ordered 225 Description Cash Supplier Yes Date: Ü Discrepancies Sin Number 145 CL. Invoice: Receipt:

Sec HINFORMS/Purchasing/approved purch/RECREPORT

STOMER'S SIGNATURE

Location

Production/Admin.

Date

Received/Costing Initial

STEEL AND SPECIALTY METALS DISTRIBUTOR ONTARIO: 1 800 667-4248 On a du Savoir "7ER" 1 866 456-4242 SHIP TO: FACTURE JAN 2 8 2008 INVOICE N° 184746 ACE LTD DATE EN STREET 18/01/08 BON DE LIVRAISON PACKING SLIP 130740 DATE DE LIVRAISON DELIVERY DATE 18/01/08 TERMES / TERMS REMARQUES / REMARKS PAGE Nº NET 30 JOURS 201 NOTER POIDS PRIX MONTANT WEIGHT PRICE PER **AMOUNT** 9 48 X 96 504 350.476 CLB 1766.40 78 10 504. **00**0 CLB 50.75 SHAFT Ø 287.400 0.00 2.952 POIDS TOTAL 515 TOTAL WEIGHT Formplus Nº 8619 THE PROPERTY OF 'ACIER CAMPI INC." UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED SPENSE, ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER. PLASMAN OF ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER BY 249 PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. ANY DEFAULT IN RESPECT WITH ELERATION AND PERMITS TO THE SELLER AT HIS CHOICE TO CLAIM FOR THE BLANCE DUE OR THE LAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. ANY MERCHANDISE CANNOT BE RETURNED. ALL GOODS RETURNED MUST BE WITH DUR AUTHORIZATION AND ARE SOUS-TOTAL SUB TOTAL 1820.10 T.P.S. G.S.T. 91.01 ONDITION MERCHANDISE RECEIVED IN GOOD CONDITION T.V.Q. Q.S.T. 0.00 JID TOTAL 1911.11

MONTRÉAL: 514336-4248 FAX: 514 336-4246

DISTRIBUTEUR D'ACIER ET MÉTAUX SPÉCIA LISÉS

77-4248

77-5898

MILL, TEST REPORT

TA CHEN INTERNATIONAL CORPORATION

www.tachen.com

This MTR contains 1 page (Page: 1)

MTR#; YMCLF06M938-1-1 Customer#: CFPSMI PO#: C61153 SO#: C67316

WISH MAI CORP. DIVINIS NO. : COURTON : SPECIFICATION : CARTONER !	POSALA AUS 30 AUS 30	N COLD	POLACIAN RILLED STA EL WIDE PAI EPRESE LTD.	(LESS STEEL SPECTS) R (ATTRICE) Physical Properties							工企工具有有利用含有46年 3年, SPEM AN PD, UI CHE HEALIG MACHEMING TAMAN RD.C. TELET/SEPTAME PACKTRISTORS CENTRICATE INCRESSES 14 DATE OF ISSLESSY (2018).								1
SIZE	NO.of	Weight in KG	Hest No.	D No.	YE	_	esik T #50 ml		T xiv	c c	Si	146	,	(%))Æ	Q	N		
; <u>;</u>	11997	NET	No.	227	72	98600	(1)		173	1100	1,00	100	;10F	-	1369 610	1813	1 (0)		
CONTRACTOR SE CONTRACTOR SE HONDROSES SE		134 135 134 135 135 135 135 135 135 135 135 135 135	BG1284 BG1284 BG1287 BG1287 BG1287 BG1288		45675 44886 44880 44880 44880 44880 44880 44880 44880 44880 44880	98000 98000 98745 98746 98746 98746 98746 98746 97730 97730 97730 97730 97730 97730 97730 97730 97730 97730 97730 97740 97440 97440 99470 99470 99470	\$3.00 44 44 44 44 44 45 55 55 55 55 55 55 55	85 85 85 85 84 84 84 84 84 84 84 84 84 84 84 84 84	77777777777777777777777777777777777777	44 44 51 51 51 51 51 51 51 51 51 51 51 51 51	等	105 109 115 115 115 115 115 115 115 115 115 11	24 20 20 20 20 20 20 20 20 20 20 20 20 20	3 2 5 5 5 5 5 1 1 4 4 4 4 4 4 4 4 4 4 4 5 5 5 5	818 819 809 800 805 805 805 805 805 805 805 805 815 815 815 815 815 815 815 815 815 81	1813 1811 1811 1811 1811 1811 1811 1811	45 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	in the second se	
with the second		(319 CONTRAIN	MICH	4	erd TEST	n GOÓD FO	RALH	ÉAT NO.		•									
HARRY COMPT HAS DE IN PLANES IN ACCOUNTE WITH THE AGOS CO/ASME BASI	THE DUCK	CHANGE IN S OF THE IM	PARTICIPANT NAS	2 2 3 4 4 4 5 5 5 6 5 6 5 6 5 6 5 6 5 6 5 6 5	SCILLAND SATERISA Hostonia Tousia Tou Year Share Chier Share MCRCLIST SOURCE:	ERT TO ASM ANULAR CO ANULAR CO PLANEL EL AFFE ELG. S. ASTA AFFES AFFES	E SARK RHOSK SPASTM MA? THE ION ESST, W	HOSAN HINACI EIR W L TH NEWNL	CONDANC CONCIN	E WITHA PASTINET	574 43K E. 123	H		lis		AU COE	1	9	

98661, 98662